

# **FABRICATION LINE CARD**

#### **FABRICATION CAPABILITIES**

We have two fabrication shops totaling 133,000 square feet where we are fully equipped to custom fabricate structural steel, platework, chutes, bins, ductwork, piping, conveying equipment, and miscellaneous steel. Recent additions to our shop include a computerized beam line, semi-automatic welding systems, and burn tables. Our shops have a combined fabrication capability of 1,000 tons of steel per month.

All work is visually inspected by a CWI and recorded as per AISC, and AWS codes. Our paint facilities are complete with Wheelabrator and shot blast rooms. Surface preparation of steel and painting are checked by Quality Control and surface profile and paint millage is recorded.

# Angle Processing

Ocean Clipper

# BAR ANGLE ROLL

- 3 1/2 x 3 1/2 up to 3/8"
- Channel & Beams
   Channel to 6"

  Beams to 6"

#### BEAM DRILLING LINE

Programmable Ficep Victory II

# COATING PREPARATION

- Various Chippers, Grinders, Sanders, Scalers
- Clemco Single Chamber Blast System
- Blast Booth with Hopper Recovery System
- Line-X Portable Unit

XS - 350

SE - 210

#### FINISHING

- Graco Spray Equipment
- Graco Xtreme 35 Sprayers
- Graco Switch Tip Rac Guns
- Graco Conventional Pressure Cups
- Spray Application Area

25' W x 65' L x 45' H

30' W x 65' L x 20' H

50' W x 100' L x 30' H

- Coatings
- Zinc-base, tars, alkyd, enamels, epoxy, urethanes
- Paint Recording QA/QC Systems
- AISC Certified

#### **FORMING**

- Variety of Press brakes & dies
- Capacity 12' between housing
- 300-Ton Press
- Forming up to 1/2"
- Mechanical Punch Press
- Multiple Iron Punches
- 100-Ton Punch
- 1005 Geka Ironworker
- Programmable CNC Control
- 320 ton Press Brake

Contracting is our business and we build on experience.

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(CONTINUED ON REVERSE SIDE)



# MATERIAL HANDLING

- Multiple Overhead Cranes & Hoists
- Multiple Fork Trucks
- Boom Trucks
- Flatbed Straight Truck
- Tractor Trailers with Step Decks & Lowboys

#### PLATE ROLLS

- 3/8 x 6'
- 1/2 x 8'

# PLASMA OXY/FUEL CUTTING SYSTEM

- Cutting / Burn Table
- Phantom Controller
- Altra Cutting Table

#### PLASMA BEAM LINE

Python X2

#### SANDBLASTING

- Pangborn Rotary Blaster
- Brister Blaster
- Water Blaster 40,000 PSI
- Booth with Bag-House

10' W x 20' L x 10' H

10' W x 20' L x 10' H

14' W x 45' L x 314' H

# **Saw Cutting**

- Multiple Band Saws
- Vertical
- Programming
- 21" x 25" Capacity

#### SHEARING

- Multiple Shears
- 3/8 x 12' on A36 Steel
- 1/2 x 10" on A36 Steel

# SPECIALTY WEAR RESISTANT LINER

- Ceramic
- UHMW
- Tivar
- Stainless Steel
- AR Plate
- Duracorr
- TriBraze

# TUBE BENDING

- Jancey ER60A 2" Capacity
- Jancey Coper 2.5" Capacity

#### WELDING

Submerged ARC





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